

**2008 International Meeting on Controlled Environment Agriculture
Session A: New Approaches for Control and Monitoring Environmental Conditions**

Changing the way light is delivered to plants in controlled environments: Novel practices with LED lighting

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The Problem



Redesigning how light is applied

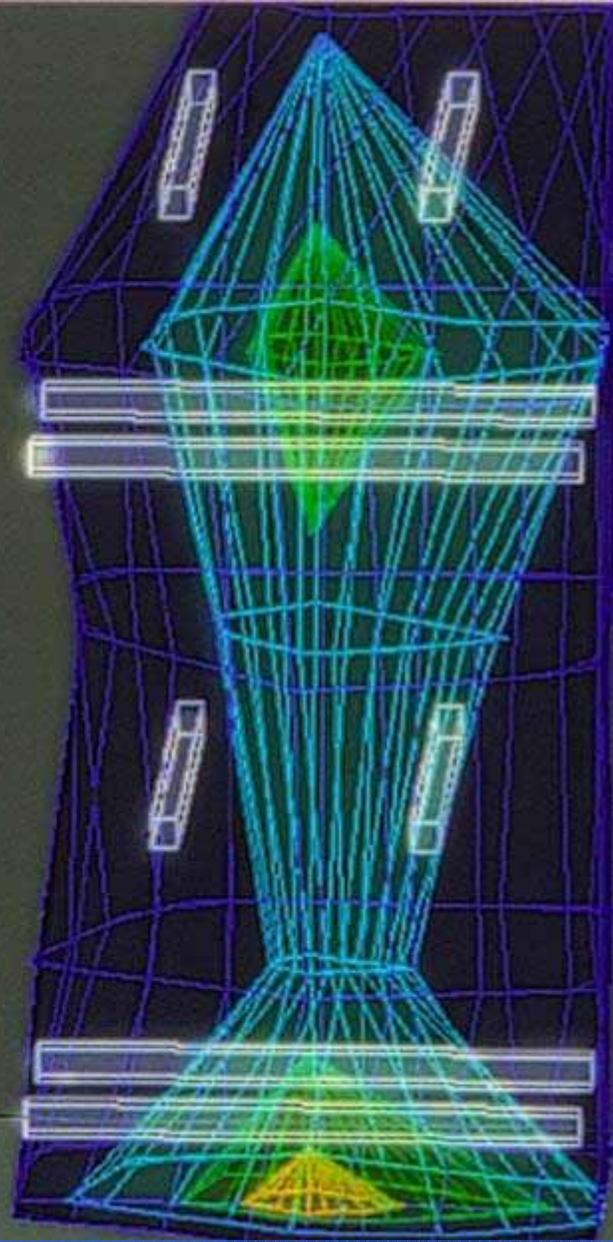
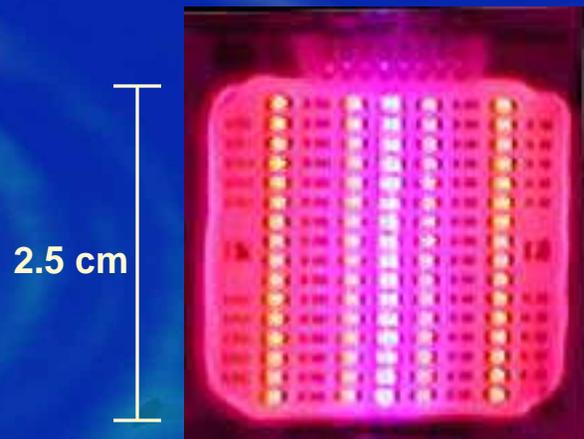


Image courtesy of Jonathan Frantz

Why LEDs?

- Small
- Solid state
- Long lifetime ~ 100,000 hr
- Chose wavelengths for plant function
- Can operate at low power
- Emission surface relatively cool
 - Inverse square law $I \propto E / d^2$

Printed-Circuit LED “Light Engines”

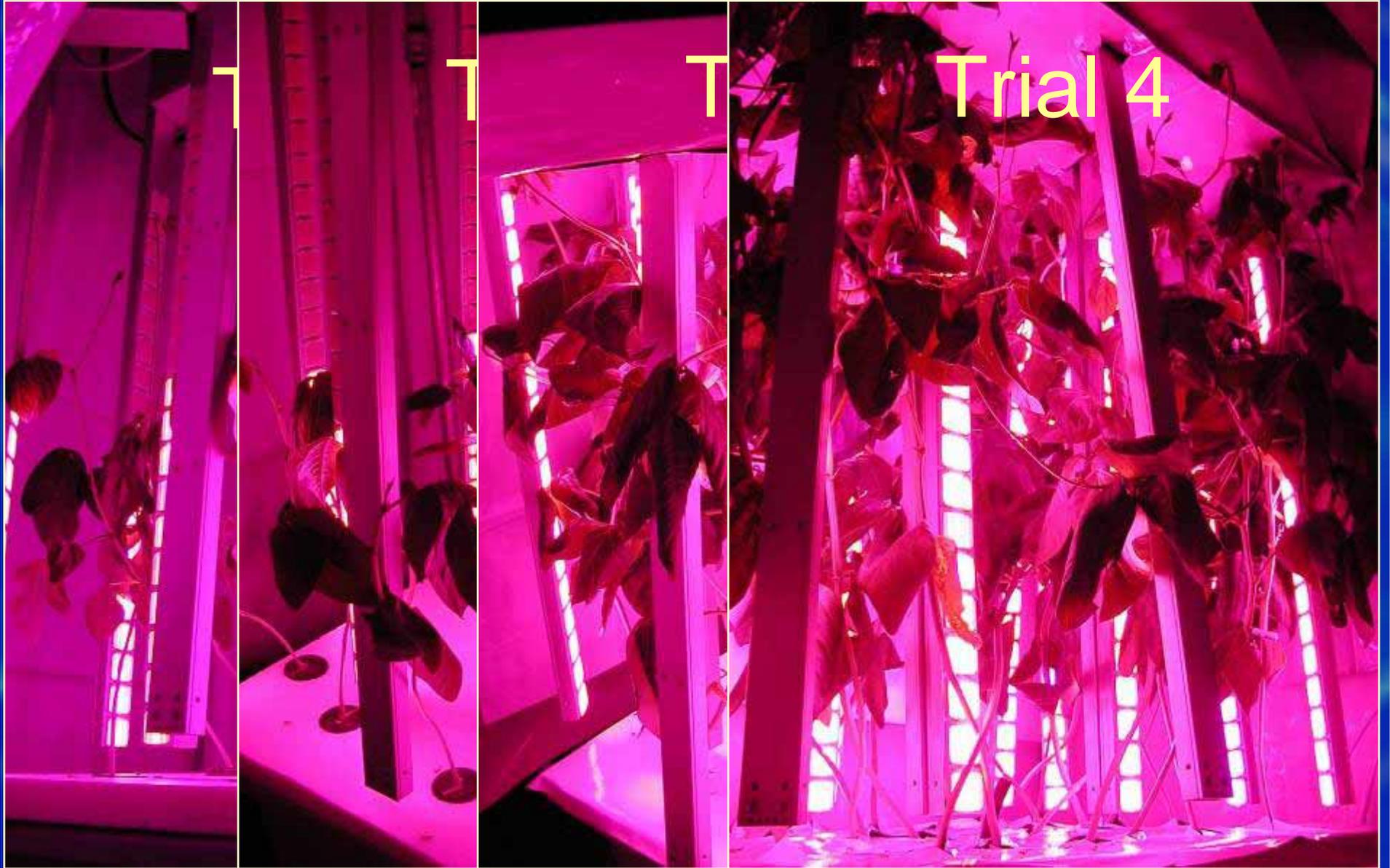


ORBITEC Light Engine

- 1 row of sixteen 440 nm blue
- 4 rows of sixteen 640 nm red
- 2 rows of ten 520 nm green
- 2 photodiodes



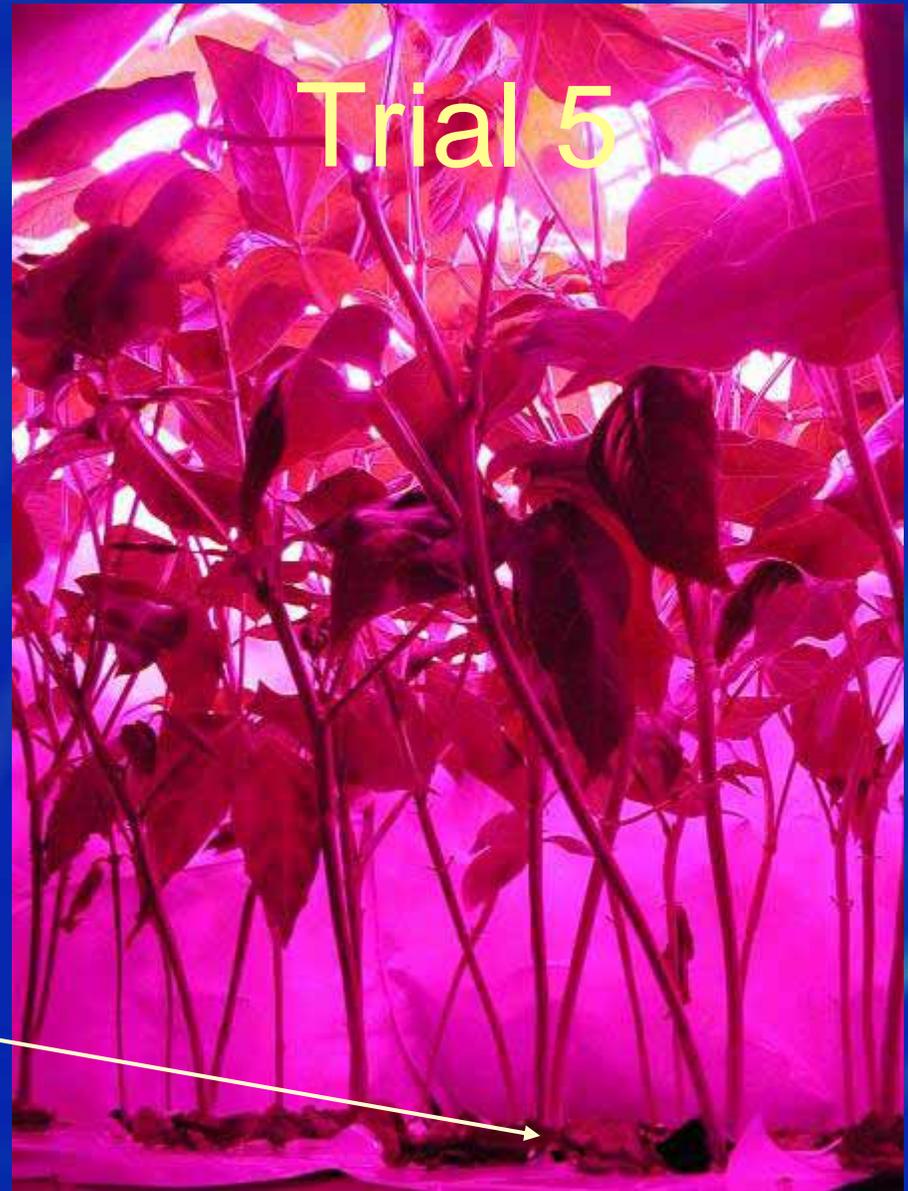
Trials and Modifications



Results

| | Trial 1 | Trial 2 | Trial 3 | Trial 4 |
|------------------------------|---------|---------|---------|---------|
| Total gDW | 6.8 | 5.5 | 62.4 | 96.4 |
| Average gDW/plant | 0.6 | 0.4 | 4.5 | 3.7 |
| gDW/kW-h | 0.2 | 0.2 | 0.9 | 1.0 |
| gDW/m² | 30.9 | 23.8 | 271.1 | 415.4 |
| gDW/m²/day | 1.2 | 1.3 | 8.5 | 13.0 |
| gDW/m³ | 60.9 | 88.2 | 580.9 | 718.8 |

Reconfiguration



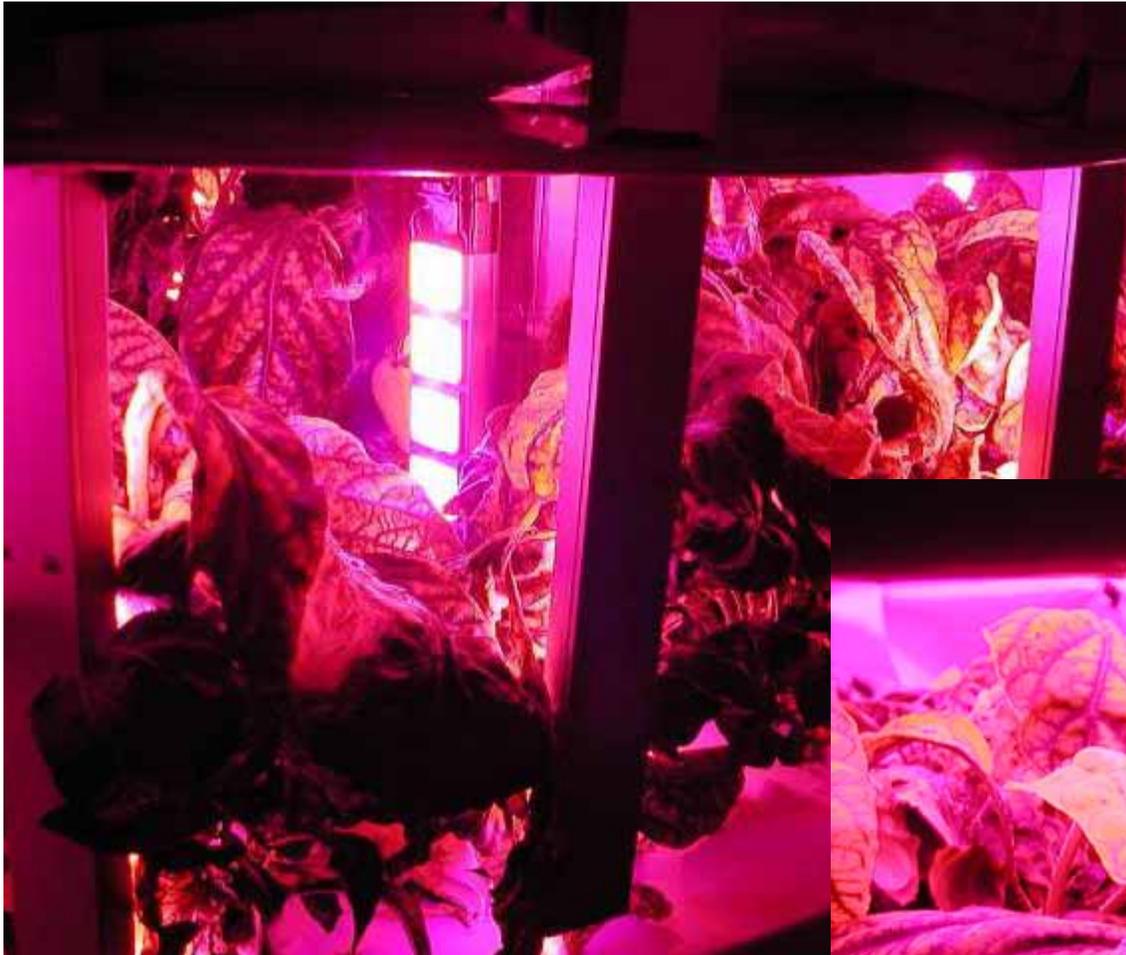
Results

| | Trial 3 | Trial 4 | Trial 5 |
|------------------------------|----------------|----------------|----------------|
| Total gDW | 62.4 | 96.4 | 72.0 (81.1) |
| Average gDW/plant | 4.5 | 3.7 | 2.8 (3.1) |
| gDW/kW-h | 0.9 | 1.0 | 0.7 (0.8) |
| gDW/m² | 271.1 | 415.4 | 310.3 (349.4) |
| gDW/m²/day | 8.5 | 13.0 | 9.7 (10.9) |
| gDW/m³ | 580.9 | 718.8 | 537.9 (605.6) |

Intumescence



Side-By-Side Peppers





**But under
white light....**

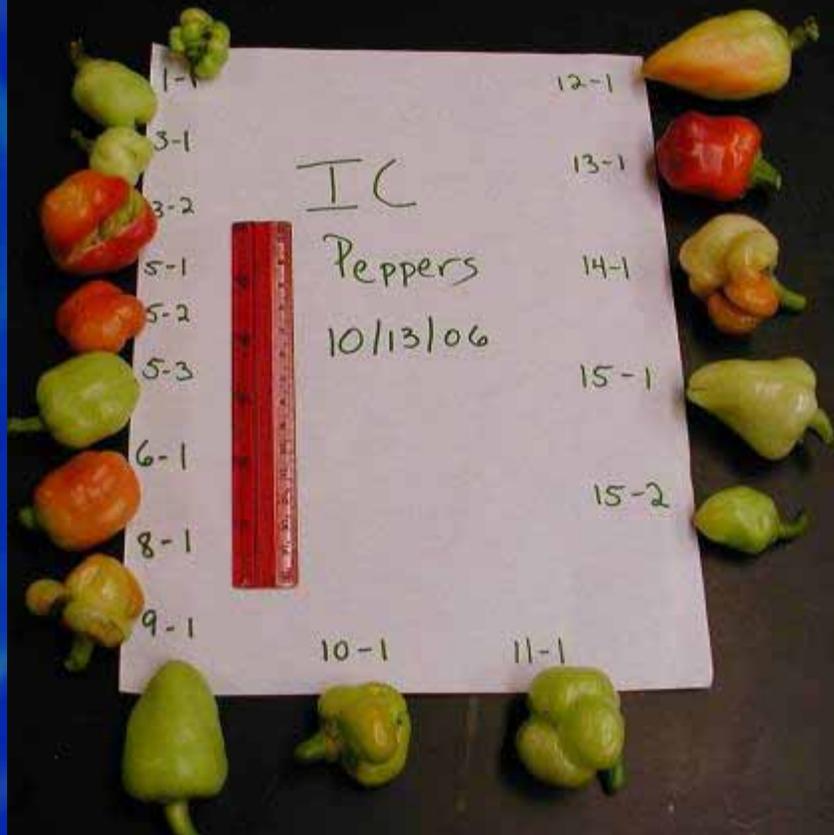


Intumescence in Pepper

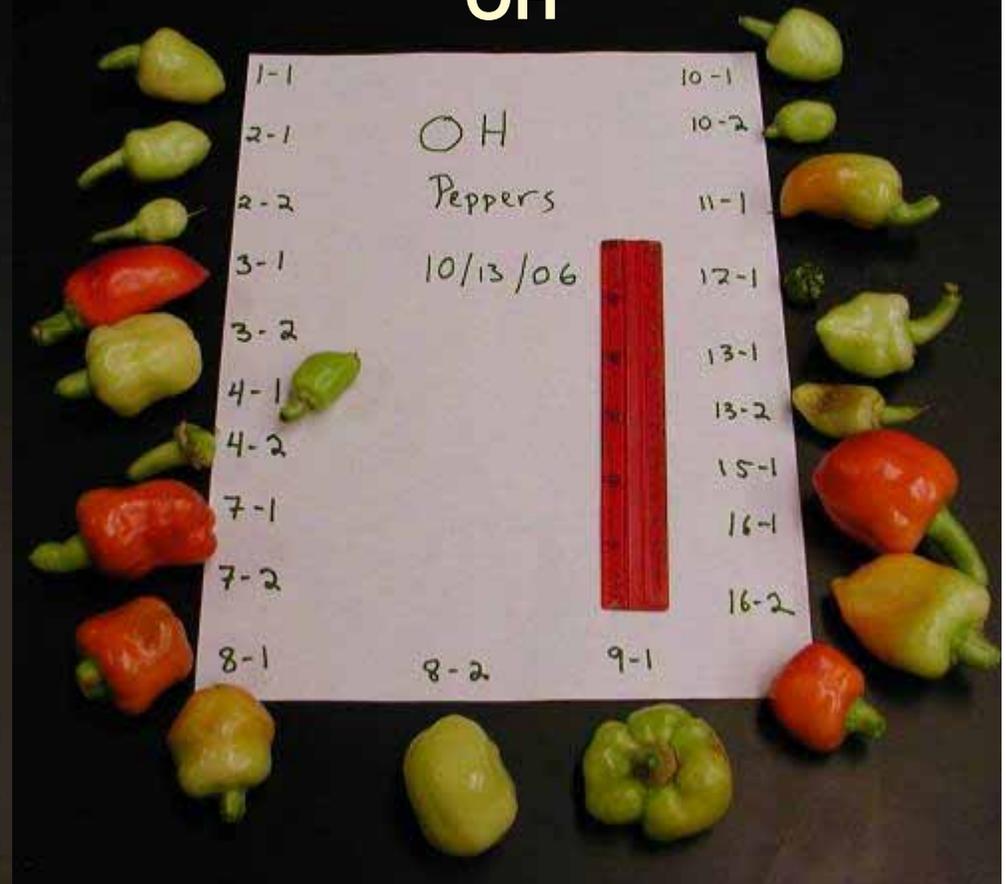


Third Harvest

IC



OH

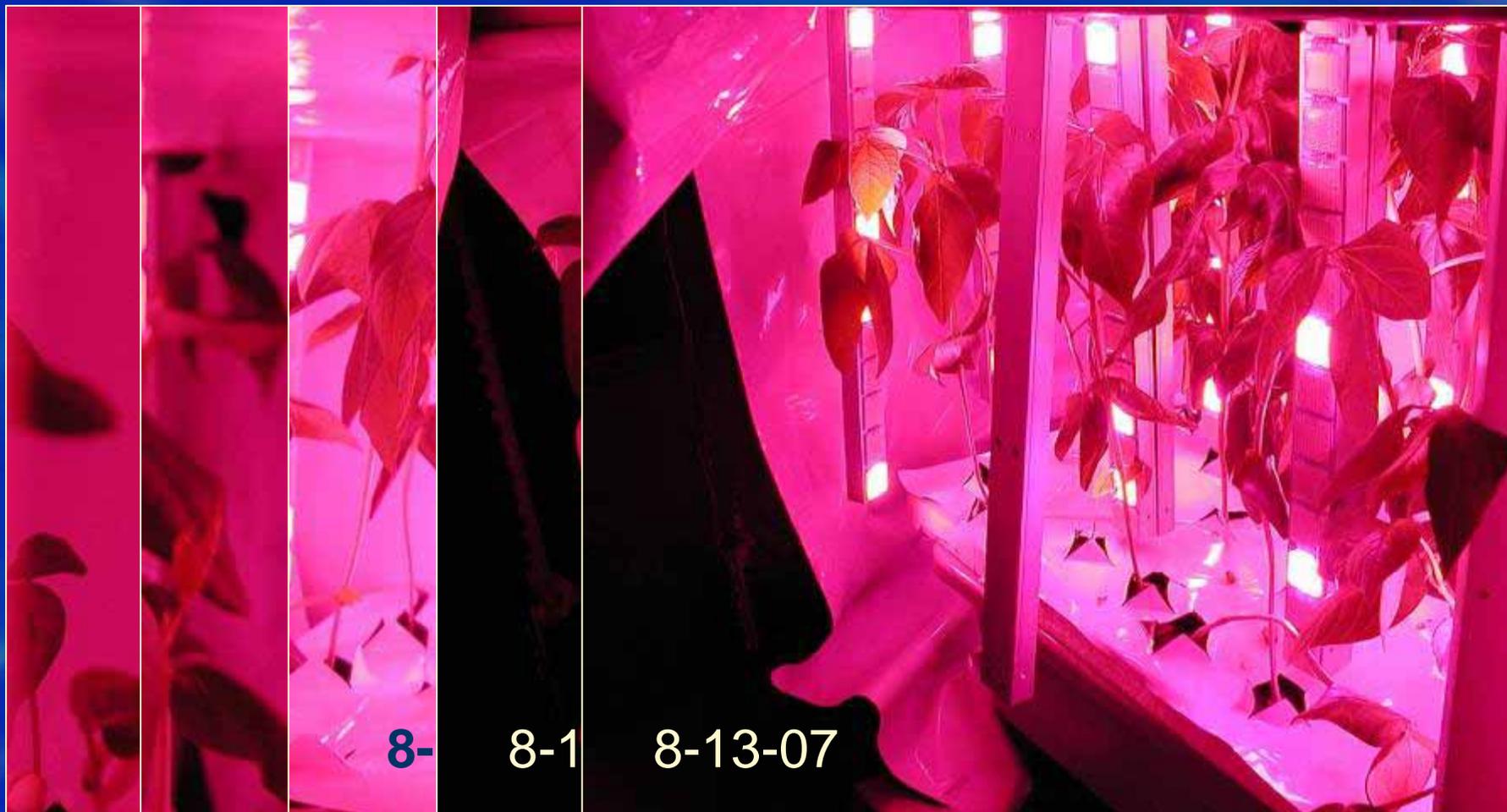


HELIAC

High Efficiency Lighting with Integrated Adaptive Control

- Phase I and II NASA SBIR grants awarded to ORBITEC
- Prototype plant position sensor was developed and constructed
- Light from 520 nm G LEDs is flashed/ detected by photodiodes
- R and B LEDs activated where leaves detected.
- Plant testing was performed at Purdue.
- Enables:
 - Automation of height sensing for IC
 - Detection of plant spread for CC array development

Cowpea Growth Study



Reconfiguration to Overhead



HELIAC Lettuce



Those who make it happen...

- Mercedes Mick
- Craig Schluttenhofer
- Ashley Hudson
- Yang Yang
- Dave Kotterman
- Ray Wheeler
- John Sager
- Jonathan Frantz
- Jeff Emmerich
- Tom Crabb

